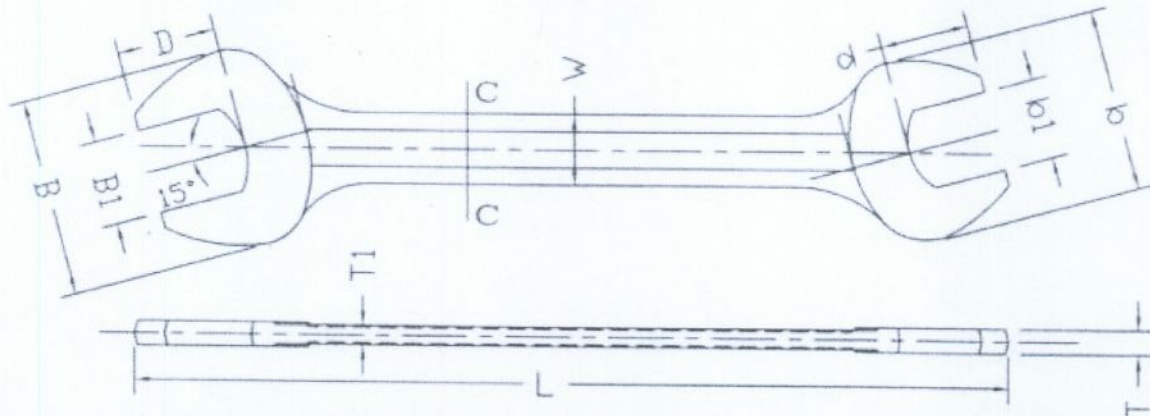


If any doubt, ask.

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TOLERANCE	6x7 TO 12x13	14x15 TO 20x22	21x23 TO 30x32										
	±0.5	±0.8	±1.0	B1	±0.6	±0.5	±1.0	b1	±0.6	±0.4	±0.4	±3.0	
SIZE	B	MIN.	MAX.	D	W	b	MIN.	MAX.	d	T	T1	L	
6x7	16.1	7.03	7.15	7.85	7.3	13.7	6.03	6.15	6.9	3.8	3.0	91.7	#
8x9	20.0	9.03	9.15	9.9	8.4	17.6	8.03	8.15	8.9	4.3	3.3	105.5	#
10x11	25.1	11.04	11.19	12.0	10.2	22.0	10.04	10.19	11.0	4.8	3.9	117.0	#
12x13	27.8	13.04	13.24	14.1	11.1	26.2	12.04	12.24	12.9	5.2	4.2	136.6	#
14x15	31.6	15.05	15.27	16.17	11.8	29.2	14.05	14.27	14.8	5.4	4.3	146.2	#
16x17	35.8	17.05	17.30	18.1	13.0	33.8	16.05	16.27	17.0	6.2	4.4	159.0	
18x19	40.6	19.06	19.36	19.9	14.0	36.3	18.05	18.27	19.0	6.3	4.6	180.3	
20x22	46.9	22.06	22.36	23.0	16.0	42.3	20.06	20.36	21.0	6.8	5.1	197.8	
21x23	46.9	23.06	23.36	24.1	16.0	42.3	21.06	21.36	22.1	6.8	5.1	213.8	
24x26	54.4	26.08	26.48	26.9	19.0	50.0	24.06	24.36	24.9	7.3	5.3	242.7	
24x27	54.4	27.08	27.48	28.5	19.0	50.0	24.06	24.36	24.9	7.3	5.3	231.6	
25x28	57.2	28.08	28.48	28.9	19.7	52.4	25.06	25.36	25.9	7.6	5.2	245.5	
27x32	65.4	32.08	32.48	32.9	23.2	54.4	27.08	27.48	28.10	8.3	5.6	259.5	
30x32	65.6	32.08	32.48	32.9	23.2	60.6	30.08	30.48	30.9	8.3	5.6	259.5	

M&M Part

007609824C1

NOTE:-

1. ALL DIMS. IN mm.
2. As per IS 2028(Torque series C)

NOTE:-

1. ALL DIMS. ARE IN mm.
2. SURFACE FINISH AS PER CUSTOMER REQUIREMENT.
3. CONFIRMS TO IS:6131-1980 FOR NICKEL CHROME PLATING & TORQUE TESTING.

S.NO.	ALTERATION	AUTH.	DATE
a	SIZE 12x13 ADD.		01.11.01
b	CHANGE IN MAX. SIZE OF B1 & b1 AND ALSO DRG. REVISED		22.03.02
c	LENGTH INCREASE SIZE OF #MARKS.		02.02.04
d	3rd SIZE CHANGE, TOL. CHANGED.		17.08.07
e	24x26 & 24x27 DIM. SIZE IN CHANGE.		26.04.08
f	# DRAWING REVISED		25.04.09
g	DRAWING REVISED AS PER (C) SERIES		11.05.11

Eastman CAST & FORGE LIMITED		SCALE N.T.S.		DRN. BY.
FINISH PIECE CHART (DOUBLE OPEN END SPANNER) (SHORT - PATTERN)		DATE 26.04.08	CHK. BY.	
MAT. SPEC. 31CrV3 /C-35	HARDNESS 38-42 HRC.	APP. BY.		
SUPERSEDES		DOSM 03 04 01		
ALT. F	DATE	ISSUE NO. 01	ALT. NO. 0	

If any doubt, ask.

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